## **EDUCATION**

Michigan State University, East Lansing, MI Doctor of Philosophy, Department of Mechanical Engineering Thesis Title: Topological Data Analysis and Machine Learning Framework for Studying Time Series and Image Data Advisor: Dr. Firas Khasawneh

## Middle East Technical University, Ankara, Turkey

Bachelor of Science, Department of Mechanical Engineering

## WORK EXPERIENCE

**KLA** Corporation

Algorithm Engineer

# Michigan State University

Graduate Research Assistant

# Chatter Detection in Machining Using Machine Learning

- Developed an approach that can classify unstable and stable time series with 96% accuracy using Topological Data Analysis and machine learning
- Developed the machine learning module of Python package named teaspoon
- Diagnosed chatter in machining signals with 98% accuracy using similarity measures of time series and K-Nearest Neighbor algorithm
- Achieved 95% accuracy using transfer learning approach for detecting unstable machining signals

# Surface Texture Analysis Using Machine Learning

- Reduced the time needed to compute surface modes by 99.6% by developing an automatic threshold selection algorithm for Discrete Cosine Transform
- Obtained 95% classification accuracy for surface texture classification using information theory and image processing
- Classified surface images with 96% accuracy using Topological Data Analysis

# **Tool Wear Identification**

- Developed an automatic algorithm that selects sensitive frequencies in Fourier spectrum for feature extraction with Discrete Wavelet Transform
- Developed Topological Data Analysis based approach for tool wear analysis
- Proved that usage of expensive force sensors is redundant

Roketsan	Ankara, Turkey
Engineering Trainee	November $2017 - \text{April } 2018$
• Focused on navigation of aerial vehicles and Inertial Measurement Units (IMU)	
• Developed Kalman Filter based Attitude and Heading Reference System	
Intern	June 2017 – July 2017
• Designed complimentary filter based Attitude and Heading Reference System	
• Conducted experiments using gyroscope and accelerometer	
<ul> <li>Developed Kalman Filter based Attitude and Heading Reference System Intern</li> <li>Designed complimentary filter based Attitude and Heading Reference System</li> <li>Conducted experiments using gyroscope and accelerometer</li> </ul>	June 2017 – July 20

#### **TEI - TUSAS Engine Industries**

Intern

July 2016 - August 2016

- Conducted cost analysis for two aircraft parts named as front rotating air seal and spool of a jet engine
- Inspected manufacturing processes applied in the factory such as milling, turning, shot peening, welding, deburring, and heat treatment

# **TEACHING EXPERIENCE**

# Michigan State University

Graduate Teaching Assistant

- ME451L Control Systems Laboratory (Spring 2019, Spring 2020, Spring 2022)
- Supervised laboratory sessions and graded students' assignments
- ME461 Mechanical Vibrations (Fall 2020)
  - Graded students' assignments and assisted with teaching materials
- ME422 Introduction to Combustion (Fall 2019)
  - Graded students' assignments

August 2018 - May 2022

September 2013 - June 2018

Ann Arbor, MI May 2022 – present

East Lansing, MI August 2018 – May 2022

Eskisehir, Turkey

East Lansing, MI August 2018 - May 2022

ME416 - Computer Assisted Design of Thermal Systems - (Fall 2019)
 – Graded students' assignments

# PUBLICATIONS

# Journal Papers

- M. Chumley, M. C. Yesilli, J. Chen, F. A. Khasawneh and Y. Guo, "Pattern characterization using topological data analysis: Application to piezo vibration striking treatment,", *Precision Engineering*, 2023, https://doi.org/10.1016/j.precisioneng.2023.05.005
- M. C. Yesilli, F. A. Khasawneh, B. P. Mann, "Transfer Learning for Autonomous Chatter Detection in Machining," *Journal of Manufacturing Processes*, 2022, https://doi.org/10.1016/j.jmapro.2022.05.037
- M. C. Yesilli, J. Chen, F. A. Khasawneh and Y. Guo, "Automated Surface Texture Analysis via Discrete Cosine Transform and Discrete Wavelet Transform," *Precision Engineering*, 2022, https://doi.org/10.1016/j.precisioneng. 2022.05.006
- M. C. Yesilli, F. A. Khasawneh, and A. Otto, "Chatter Detection in Turning Using Machine Learning and Similarity Measures of Time Series via Dynamic Time Warping," *Journal of Manufacturing Processes*, 2022, https://doi.org/10. 1016/j.jmapro.2022.03.009
- M. C. Yesilli, F. A. Khasawneh, and A. Otto, "Topological feature vectors for chatter detection in turning processes," *The International Journal of Advanced Manufacturing Technology*, 2022, https://doi.org/10.1007/s00170-021-08242-5
- M. C. Yesilli, F. A. Khasawneh, and A. Otto, "On transfer learning for chatter detection in turning using wavelet packet transform and ensemble empirical mode decomposition," *CIRP Journal of Manufacturing Science and Technology*, 2019, https://doi.org/10.1016/j.cirpj.2019.11.003

## Preprints

- M. C. Yesilli, R. Khawarizmi, P. Kwon, F. A. Khasawneh, "Tool Wear Identification Using Persistent Homology and Machine Learning," 2022 (*In submission*)
- A. Myers, M. C. Yesilli, F. A. Khasawneh, "On Time Series Methods for Chaos Detection: Application to Large Scale Double Pendulum Simulation," 2021 (Under Review)

# **Conference Papers**

- M. C. Yesilli, M. Chumley, J. Chen, F. A. Khasawneh and Y. Guo, "Exploring Surface Texture Quantification in Piezo Vibration Striking Treatment (PVST) Using Topological Measures. In International Manufacturing Science and Engineering Conference", MSEC2022, https://doi.org/10.1115/MSEC2022-86659.
- M. C. Yesilli and F. A. Khasawneh "Data-driven and Automatic Surface Texture Analysis Using Persistent Homology," In 2021 20th IEEE International Conference on Machine Learning and Applications, IEEE, https://doi.org/10.1109/ ICMLA52953.2021.00219
- M.C., Yesilli, F. A. Khasawneh, "Data-driven Model Identification for a Chaotic Pendulum with Variable Interaction Potential". IDETC 2020, https://doi.org/10.1115/DETC2020-22597
- M. C. Yesilli, F. A. Khasawneh, "On Transfer Learning of Traditional Frequency and Time Domain Features In Turning," 15th International Manufacturing Science and Engineering Conference, MSEC 2020. https://doi.org/10.1115/ MSEC2020-8274
- M. C. Yesilli, S. Tymochko, F. A. Khasawneh, E. Munch, "Chatter Diagnosis in Milling Using Supervised Learning and Topological Features Vector," In 2019 18th IEEE International Conference on Machine Learning and Applications, IEEE, https://doi.org/10.1109/ICMLA.2019.00200
- J. R. Tempelman, A. Myers, M. C. Yesilli, "Experimental Investigations Into Broadband Vibration of Metastructures with Lattice Designs," In Proceedings of the ASME International Design Engineering Technical Conferences and Computers and Information in Engineering Conference, IDETC2019, https://doi.org/10.1115/DETC2019-97673

# PRESENTED WORK

# Contributed Talks

- Data-driven and Automatic Surface Texture Analysis Using Persistent Homology, ICMLA 2021, December 2021
- Chatter Detection in Turning Using Dynamic Time Warping and Approximate and Eliminate Search Algorithm, SIAM Conference on Applications of Dynamical Systems, May 2021
- On Transfer Learning of Traditional Frequency and Time Domain Features In Turning, MSEC2020 (Virtual Conference), September 2020
- Data-driven Model Identification for a Chaotic Pendulum with Variable Interaction Potential, IDETC/MSNDC (Virtual Conference), August 2020
- Chatter Classification and Transfer Learning in Turning Using Topological Data Analysis and Dynamic Time Warping, MSU TDA Seminar, April 2020
- Topological Feature Vectors for Chatter Detection in Turning Processes, The 1st Midwest Graduate Student Conference: Geometry and Topology meet Data Analysis and Machine Learning, June 2019
- Topological Feature Vectors for Chatter Detection in Turning Processes, SIAM Conference on Applications of

Dynamical Systems, May 2019

• Chatter diagnosis in turning using Topological Data Analysis, SIAM Great Lakes Section Meeting, April 2019 Poster

• A.D. Myers, M.C. Yesilli, S. Tymochko, F. Khasawneh and E. Munch, "Teaspoon: A comprehensive python package for topological signal processing." *Topological Data Analysis and Beyond Workshop at NeurIPS 2020.* 

# CODE AND DATA REPOSITORIES

- M. C. Yesilli, and F. A. Khasawneh (2022), "Persistence Diagram Computation Using Bezier Curves", Github repository.
- M. C. Yesilli, and F. A. Khasawneh (2022), "Topological Saliency Library for Python Using TTK and VTK", Github repository.
- A. Myers, M. C. Yesilli, S. Tymochko, F. A. Khasawneh and E. Munch, (2020), Teaspoon: A Topological Signal Processing Package, pypi/teaspoon.
- N. Mork, M. C. Yesilli, F. A. Khasawneh, (2020). Design of chaotic pendulum with a variable interaction potential, Zenodo, DOI: 10.5281/zenodo.3784897
- F. A. Khasawneh, A. Otto and M. C. Yesilli, (2019), "Turning Dataset for Chatter Diagnosis Using Machine Learning", Mendeley Data, v1, http://dx.doi.org/10.17632/hvm4wh3jzx.1
- M. C. Yesilli, F. A. Khasawneh, and A. Otto, (2019), "Machine Learning Toolbox for Machining", Github repository.

## **CONFERENCE ACTIVITIES**

- Minisymposium Co-organizer, *Topological Signal Processing*, SIAM Conference on Applications of Dynamical Systems, May 2021
- Minisymposium Co-organizer, Topological Time Series Analysis, SIAM Conference on Mathematics of Data Science, May 2020 (canceled due to COVID-19)
- Session Chair, SIAM Conference on Applications of Dynamical Systems, May 2021
- Session Chair, SIAM Conference on Applications of Dynamical Systems, May 2019

#### SERVICE

# **PROFESSIONAL AFFILIATIONS & ORGANIZATIONS**

•	Member, Association for Computing Machinery (ACM)	March $2021 - March 2022$
•	Member, American Society of Mechanical Engineers (ASME)	October 2019 $-$ October 2021
•	Event Coordinator, Michigan State University Turkish Student Association (MSU-TSA)	June $2021 - February 2022$
•	Treasurer, Michigan State University Turkish Student Association (MSU-TSA)	April 2019 – June 2021
•	Member, Society for Industrial and Applied Mathematics (SIAM)	November $2018 - May 2022$

#### **LEADERSHIP**

Graduate Student Mentor for ACRES-REU

- Co-mentored two undergraduate students who participate in Advanced Computational Research Experience for Undergraduates (ACRES-REU)
- Met with students once a week, provided them with guidance on their research, and answered their questions whenever needed

#### AWARDS

- MSU Graduate Office Fellowship (\$5400)
- Student Travel Award SIAM DS21
- MSU Graduate Office Fellowship (\$5000)
- Sabanci Foundation Scholarship

#### TECHNICAL STRENGTHS

**Programming:** Python, MATLAB, Julia, C/C++, OpenMP, MPI, SQL **Software & Tools:** High Perfomance Computing, Sphinx, LATEX, Solidworks, Inkscape, Arduino

October 2021 May 2021 February 2020 October 2013 - June 2018

May 2021 - July 2021